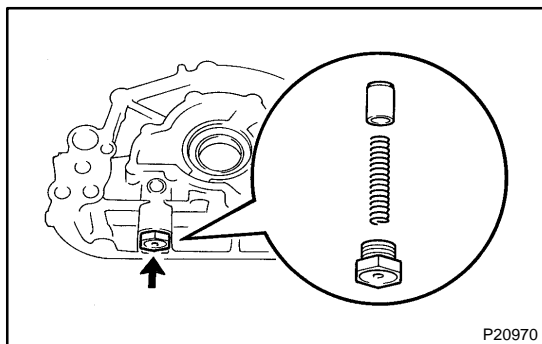


## DISASSEMBLY

### 1. REMOVE DRIVEN AND DRIVE ROTORS

- (a) Remove the 8 screws and pump body cover.
- (b) Remove the drive and driven rotors.



### 2. REMOVE RELIEF VALVE

- (a) Unscrew the relief valve plug and gasket.
- (b) Remove the spring and relief valve.